To avoid the "Pushing Breath" and start the practice/warmup session with the feeling of blowing through the instrument, do this (every day): Breathe in fully, short pause, then take a little more. To begin the note, just relax and let the air and a little upward pressure of the teeth through the bottom lip do the work.

DO NOT PUSH AIR

Excessive internal air pressure distorts your perception of loudness.

The tone sounds and feels wrong.